



# LEWIS FABRICATION

## Luggage Rack Installation Instructions

- Remove seat. Remove two screws attaching rear cowling cover and remove cover.
- Remove both grab handles.
- Reuse factory bolts to attach supplied tabs to rear most grab handle mounting points. Do not tighten any bolts until rack is completely installed.
- Remove rear most passenger peg mounting bolts. Install telescoping rods and 1.5" spacers using 85mm bolts.

### For over seat mounting.

- Install rack with two 1" spacers under each mounting point using 65mm bolts and no washers.
- Telescoping rods should be adjusted to the shortest setting. Attach telescoping rods on the outside of the mounting tabs 25mm bolts. Use washers only on the inside of the mounting tabs . Rod ends are have left and right hand threads to allow for easy length adjustment.

### For behind seat mounting.

- Install rack with one 1" spacer under each mounting points using 35mm bolts and washers.
- Telescoping rods should be adjusted to the longest setting. Attach telescoping rods on the outside of the mounting tabs 25mm bolts. Use washers only on the inside of the mounting tabs . Rod ends are have left and right hand threads to allow for easy length adjustment.

### For both positions.

- Tighten bolts for the threaded rack mount tabs. Tighten bolts attaching the rack to the tabs.
- Twist the telescoping rods to shorten or lengthen as necessary to apply a small amount preload to the rack. Tighten nuts on rod ends. Ends marked with a groove are left hand thread.
- Tighten all remaining bolts. Reattach rear cowling cover.

Contact me with any questions: [tristan@lewisfab.com](mailto:tristan@lewisfab.com)